

## Fix ALL® Mounting Tape Transparent

Revision: 5/07/2021

Page 1 from 2

### Technical data

|   |             |  |
|---|-------------|--|
| Carrier                                   |             | Acrylic foam core                          |
| Adhesive layer                            |             | Acrylic                                    |
| Release liner                             |             | PE liner                                   |
| Color (carrier)                           |             | Transparent                                |
| Color (liner)                             |             | Red  |
| Thickness (carrier + adhesive)            |             | 0,50 mm                                    |
| 90° Peel adhesion (stainless steel - 24h) | ASTM D-3330 | 1650 N/m                                   |
| Dynamic shear (stainless steel)           | ASTM D-1002 | 680 kPa                                    |
| Normal tensile (alu)                      | ASTM D-987  | 700 kPa                                    |
| Static shear (stainless steel)            | ASTM D-3330 | > 10000 min (load = 250 g/m <sup>2</sup> ) |
| Temperature resistance**                  |             | -40 °C → 100 °C                            |
| Application temperature                   |             | 10 °C → 40 °C                              |

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

### Product description

Fix ALL® Mounting Tape Transparent is a crystal-clear, extra thin, double-sided mounting tape that creates an invisible effect when used with glass or transparent materials. Ideal for a quick, easy and permanent fixing of various materials to glass, mirrors, tiles, stone, steel, most types of metal, varnished wood, veneer and most plastics. Fix ALL® Mounting Tape Transparent ensures a very durable and long-lasting adhesion to the surface and can be used both indoors and outdoors.

- Replaces mechanical fixing
- Part of the Fix ALL® family

### Applications

- Bonding of clear, transparent materials such as glass and plexiglass.
- Suitable for wall and ceiling.
- Can be used both in- and outdoors.
- Can be used in bathroom or damp environments.

### Packaging

*Packaging:* Roll (in blister pack)

*Length (m):* 1,5

*Thickness (mm):* 0,5

*Width (mm):* 19

### Shelf life

At least 24 months in original, unopened packaging at a cool and dry storage place, between +5°C and +25°C.

### Properties

- 100% transparent, crystal clear
- Ultra thin
- Remains clear after ageing
- Quick and easy bonding
- High adhesive strength
- Good shear resistance
- Conformable, suitable for curved substrates
- Easy peel release liner
- For in and outdoor use
- UV-resistant
- Moisture resistant.
- Good temperature resistance
- No drying time, continue working immediately

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Revision: 5/07/2021

Page 2 from 2

### Substrates

*Substrates:* High surface energy substrates (e.g. metals, glass). Best performance, adhesion on smooth surfaces. Not suitable for: Medium surface energy substrates (e.g. plastics: ABS, PC, PS, PVC), Low surface energy substrates (e.g. PE, PP, PTFE, EVA).

*Nature:* rigid, clean, dry, free of dust and grease. Ensure that frost or condensation are absent on the surface.

*Surface preparation:* A preliminary adhesion test on every surface is recommended.

### Application method

*Application method:* Apply Fix ALL® Mounting Tape Transparent over the full length of the object to be bonded. Apply the tape preferably vertical. Press firmly for 5 sec. Remove the liner, stick the object to the substrate and press firmly again. The adhesive layer of the tape is pressure-sensitive, the more firmly one presses, the better the adhesion. Bonding is hand-tight in 5 sec, 70% of the final strength is achieved after 20 min and the full final strength is achieved after 24h.

*Cleaning:* Adhesive residues can be removed with Soudal Adhesive Remover-CT or Soudal Surface Cleaner.

*Repair:* With the same material.

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

### Remarks

- Both the temperature of Fix ALL® Mounting Tape Transparent and of the substrate must be within the reach of the application temperature.
- Do not use on frozen surfaces or surfaces on which condensation is present.
- Do not use as a mirror adhesive.
- Advice: It is recommendable to wait 24 hours before applying the full load (in case of hooks).

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