

MANUAL DE INSTRUCCIONES  
OPERATING INSTRUCTIONS  
MODE D'EMPLOI

**Virutex**<sup>®</sup>



**AS800**



Aspirador  
Vaccum cleaner  
Aspirateur

## 7.4 MANTENIMIENTO

### Antes de cada uso:

- Comprobar que el cable eléctrico y el enchufe de conexión estén en buen estado. Haga que una persona calificada los reemplace si es necesario.
- Verificar que todas las partes móviles y todos los dispositivos de seguridad y protección del aparato estén en buen estado de funcionamiento.
- Encienda el dispositivo y asegúrese de que no haya ruidos sospechosos o vibraciones anormales, especialmente a nivel del ventilador. Si este es el caso, apague el dispositivo, desenchúfelo de la red eléctrica y solo vuelva a encenderlo una vez que se haya resuelto el problema.

### Regularmente, dependiendo de la frecuencia de uso:

- Comprobar todos los tornillos y volver a apretarlos si es necesario.
- Verificar el estado de las bolsas y mangueras flexibles: cambiarlas si es necesario.
- Verificar el estado de los soportes del grupo de ventilación y cambiarlos si es necesario.

## 7.5 ALMACENAMIENTO



**En ningún caso se debe almacenar la máquina conectada a la red eléctrica: desconectar el enchufe de alimentación de la máquina de la red eléctrica.**

- Desconecte el enchufe de alimentación del aspirador de la red eléctrica.
- Guarde el aspirador de tal manera que no pueda ser puesto en marcha por una persona no autorizada.
- Guarde el aspirador de forma que nadie pueda hacerse daño.
- No deje el aspirador al aire libre, no lo guarde en un lugar húmedo: guárdelo en un lugar protegido y cuarto seco.
- Tenga en cuenta la temperatura del lugar donde se almacena el aspirador (consulte el capítulo "Especificaciones técnicas").

## 8. GARANTÍA

Todas las máquinas electroportátiles VIRUTEX, tienen una garantía válida de 12 meses a partir del día de su suministro, quedando excluidas todas las manipulaciones o daños ocasionados, por manejos inadecuados o por desgaste natural de la máquina. Para cualquier reparación, dirigirse al servicio oficial de asistencia VIRUTEX.

## 9. RECICLAJE DE LAS HERRAMIENTAS ELÉCTRICAS

Nunca tire la herramienta eléctrica con el resto de residuos domésticos. Recicle las herramientas, accesorios y embalajes de forma respetuosa con el medio ambiente.

Respete la normativa vigente de su país.

### Aplicable en la Unión Europea y en países europeos con sistemas de recogida selectiva de residuos:

La presencia de esta marca en el producto o en el material informativo que lo acompaña, indica que al finalizar su vida útil no deberá eliminarse junto con otros residuos domésticos.



Conforme a la Directiva Europea 2002/96/CE los usuarios pueden contactar con el establecimiento donde adquirieron el producto, o con las autoridades locales pertinentes, para informarse sobre cómo y dónde pueden llevarlo para que sea sometido a un reciclaje ecológico y seguro.

VIRUTEX se reserva el derecho de modificar sus productos sin previo aviso.

## ENGLISH

### VACCUM CLEANER AS800

Important



**Read these OPERATING INSTRUCTIONS and the attached GENERAL SAFETY INSTRUCTIONS LEAFLET carefully before using the machine. Make sure you have understood them before operating the machine for the first time.**

**Keep both sets of instructions for any future queries.**



**Before connecting the aspirator to the mains ensure that the voltage is the same as that on the aspirator.**

### 1. PROFILE OF THE MACHINE (Fig. 1 & 2)

1. Filtration bag (felt)
2. Filtration housing
3. Handle
4. Retaining strap
5. Collector bag (plastic)
6. Filtration housing support rod
7. Castor wheel
8. Base plate
9. Inlet adaptor


10. Inlet adaptor cover
11. Fan assembly
12. Outlet adaptor
13. Hose clamp (Ø125)
14. Flexible hose Ø125 mm
15. Upper bag support rod
16. Main switch
17. Motor support bracket
18. Motor unit




**It includes:**




- 2 m flexible hose Ø100 mm
- 2 hose clamps (Ø100)
- 1 hex key

**Presentation:**

- Its mechanically welded sheet metal structure ensures good stability and work performance.
- Base with wheels.
- Powerful engine.
- Riveted steel propeller for greater resistance to wear, profiled fins to optimize airflow and minimize noise.
- Felt bag with filtration capacity of 5µ and plastic collection bag (1250 mm diameter) high.
- Dispose of waste in a suitable place according to the regulations in force.

 **Some pictograms are present on the machine and its packaging in order to guarantee your safety when using the machine. Given the importance of these symbols, please read the following information carefully. It is important and imperative that the safety warnings on the machine remain legible and understandable.**

	Warning: danger
	Machine must be Earth grounded
	Read and understand the instruction manual before using the machine
	Wear eye protection
	Wear dust mask
	Wear ear protection

	Ask for help to handle the machine!
	Remove the plug out of the socket before setting, maintenance, or cleaning operations.
	Do not dispose of electric tools together with household waste material

**Safety devices (Fig. 3)**


The safety guard grill:  
 The safety guard grill (19) prevents accidental passage of any object into the ventilation unit and thus protects the user from an accident due to the fan damage. **DO NOT** modify the safety guard grill.  
**NEVER** clean the safety guard grill when the machine is switched on or connected to the mains.

**1. SAFETY INSTRUCTIONS**

**1.1 USE AS INDICATED**

This device is designed to connect to machines to work wood in order to vacuum wood chips produced during the operation.  
 Work only the materials for which it has been designed the vacuum cleaner. Excluded: liquids, fats, fine particles (gypsum, mineral dust, metal dust, etc.), hazardous dust. Use not in accordance with the instructions, modifications performed on the vacuum cleaner or the use of non-approved parts by the manufacturer can cause irreversible damage.

**1.2 GENERAL SAFETY INSTRUCTIONS**

 **Observe las siguientes instrucciones de seguridad para eliminar cualquier riesgo de lesiones personales o daños materiales**

**Danger due to the working environment:**

- This vacuum cleaner is for indoor use only and must be used on a level and horizontal floor.
- The work area must be flat and free of all debris.
- Keep the workplace tidy.
- Stay alert and focused on your work, do not use the device if you are not focused enough. The work must be carefully thought out, organized and prepared.
- Make sure that the lighting in the workplace is correct and sufficient.
- This device must be powerful enough in relation to the waste produced by the machine to which it will be connected (the values are indicated in the "Technical characteristics" chapter of the machine).

- Limit the amount of sawdust present in the workplace to a minimum: clean the area with a vacuum cleaner, periodically check that your vacuum cleaner works correctly and that it is in good condition.

Do not blow on the sawdust present in the machine, use a suction device for cleaning.

- Work in a sufficiently ventilated room.

- Adopt a stable and comfortable working position.

Be sure to keep your balance at all times.

- Do not use the device in the presence of flammable liquids or gases.

- This device must only be handled, put into operation and used by experienced persons who are aware of the dangers present. Minors are only allowed to use the device within the framework of professional training and under the supervision of a qualified person.

- Children in particular, people unrelated to the appliance in general, must be kept away from the work area, and in no case should they touch the electrical cable or the appliance when it is in operation.

- Do not exceed the working capacities of the appliance (listed in the "Technical characteristics" chapter).

#### **Peligro por electricidad:**

- Este dispositivo no debe exponerse a la lluvia. El área de trabajo debe estar seca y el aire relativamente poco cargado de humedad.

- Cuando trabaje con el dispositivo, evite el contacto del cuerpo con objetos conectados a tierra.

- El cable de alimentación no debe utilizarse para fines distintos a los que ha sido diseñado.

- Desenchufe el aparato después de su uso.

- Asegúrese de que el aparato esté desenchufado antes de realizar cualquier mantenimiento, ajuste, servicio, limpieza...

- Le recomendamos que utilice un disyuntor de corriente residual (RCD) FI 30mA.

- ¡Solo los electricistas calificados están autorizados para trabajar en equipos eléctricos!

Para conectar la máquina a la red eléctrica, consulte el capítulo 4 (párrafos 4.1 y 4.2).

#### **Moving Parts Hazard:**

- The appliance can only be started when all safety devices are properly installed.

- Keep a sufficient distance from the device in operation and from all moving parts.

- Wait until the machine has come to a complete stop to carry out any cleaning operation in the work area, including cleaning sawdust, debris, wood remains, etc.

- Before each start-up, check that there are no tools or spare parts left on or inside the device.

#### **Danger by use:**

- Check that the work pieces do not contain foreign bodies (nails, screws, etc.).

- To avoid any risk of being caught and dragged, never

work on parts that contain cords, cables, tapes, threads, wires, etc.

#### **Personal protection:**

- Wear hearing protection.

- Wear protective glasses.



**The glasses you usually wear do not provide any protection.**

- Wear a dust mask.

- Wear suitable work clothes.

- Do not wear clothing that could get caught while using the device. Do not wear ties, gloves, or loose-leaved clothing.

- Wear a hairnet if you have long hair.

- Wear shoes with non-slip soles.

#### **Danger due to machine failure or improper modifications:**

- Assemble the device according to the assembly instructions. All parties must be correctly installed.

- Maintain the appliance and its accessories with care (see the "Maintenance" chapter).

- Before any start-up, make sure that the appliance is in good condition: check that the safety and protection devices work perfectly, check that the moving parts work correctly and do not get stuck.

- Only use spare parts indicated by the manufacturer. This applies to both cutting tools and safety and security devices.

- Do not make any modifications to the parts of the appliance.

- Any damaged part or protection device must be repaired or replaced by an authorized repairer.

- Do not use the appliance if the switch or any part of the electrical device is faulty.

Do not make any modifications to the electrical circuit. Have the device repaired at an authorized specialist workshop.

- Before starting work, run the machine empty. If you notice abnormal vibrations or noises, stop the appliance and unplug it. Do not restart it until you have resolved the issue.

**Destruction and disposal:**

- Do not throw this device away.

- Recycle this machine in places specifically designated for it: contact the local authorities or one of their representatives for advice on recycling.

- Guarantee the recovery of raw materials instead of their elimination.

- In order to protect the environment, the devices, as well as their accessories and packaging, each must be able to follow a proper recycling route.

### **1.3 ADDITIONAL SAFETY INSTRUCTIONS**

- This device is designed for dry use only.

- This device is designed for indoor use only.
- Place the device on a flat, horizontal, hard and dry surface.
- Use a humidifier if the room air is too dry or if the humidity level is too low.
- Do not vacuum or use the appliance in the presence of flammable materials.
- The appliance should only be put into operation if all the parts are correctly installed.
- The fan unit contains a metal propeller that rotates at very high speed and can cause serious bodily injury: do not carry out any cleaning operations when the appliance is running or connected to the mains.
- Never let the appliance run empty: stop the motor.
- Do not clean the device or replace the bags when the device is working: turn off the device and unplug it from the mains.
- Place the connection tube and electrical cable out of traffic areas.
- Do not use the device without the filter bag or without the waste bag.
- Do not climb on the platform of the appliance under any circumstances.
- Do not place or throw any object inside the suction unit.
- Use only suitable bags: the vacuum cleaner must always have an upper felt filter bag and a lower canvas or plastic collection bag. The plastic of the recovery bags must be thick and unbreakable: contact your authorized dealer.

#### 1.4 ATTENTION!

Even when all safety instructions are followed and the machine is used as intended, risks may still exist:

- Contact with moving parts or tools.
- Injuries caused by flying materials or pieces of material.
- Risk of fire in case of insufficient ventilation of the motor.
- The nature of the products being worked on may cause the release of dust and particles that may pose a risk to the user, who must wear adequate respiratory protection.
- Decreased hearing when working without noise canceling headphones.
- Human error (for example, excessive body fatigue, stressful situation, etc.)

It is imperative to always be attentive while working.

#### 2. SPECIFICATIONS

Voltage.....	Single-phase motor 230 V - 50 Hz
Motor power.....	1500 W - S1
Rotational speed.....	2950rpm
Dimensions of the packed machine (Length x Width x Height).....	920 x 580 x 580 mm
Dimensions of the ready-to-use machine (Length x Width x Height).....	850 x 610 x 1950 mm
Propeller diameter.....	300mm
Fan inlet diameter.....	125 mm

Number and diameter of connections.....	2x100 mm
Flexible hose length.....	2 meters
Air speed.....	30,4m/s
Air flow.....	22.4 m <sup>3</sup> /min or 1344 m <sup>3</sup> /h
Bag diameter.....	500 mm
Collection bag height.....	1250 mm
Recovery capacity.....	1x150 liter
Filter bag height.....	850 mm
Bag filtration.....	5µ
Total weight of the packed machine.....	43 Kg
Weight of the machine ready to use.....	39 Kg
Permissible ambient temperature in operation.....	+5° to +55°, average ambient air temperature over a 24 hour period not to exceed +50°.
Permissible temperature of transport and storage.....	from -25° to +55°

Sound level measured according to ISO 4871:

Sound pressure level LpA.....	83.4 dB(A)
Sound power level LwA.....	98.17 dB(A)
Uncertainty K.....	3dB(A)

#### Use hearing protectors!

The values given are emission levels and not necessarily levels that allow safe work. Although there is a correlation between emission levels and exposure levels, these cannot be used reliably to determine whether additional precautions are required.

The parameters that influence the actual exposure levels include the characteristics of the workshop, other sources of noise, etc., that is, the number of machines and nearby manufacturing processes. Furthermore, permissible exposure levels may vary from country to country. However, this information will allow the user of the machine to make a better assessment of the hazards and risks.

#### 3. IMPORTANT

This device works as described in the instructions for use. These will allow you to use your device quickly and safely:

- Read all these operating instructions before starting.
- These instructions for use are intended for people with a good basic knowledge of handling devices similar to the one described here. Help from an experienced person is highly recommended if you are inexperienced with this type of device.
- Keep all the documents provided with this device, as well as the proof of purchase for a possible intervention of the guarantee.
- The user of the appliance is solely responsible for any damage attributable to use not in accordance with these instructions for use, unauthorized modification of the standard specifications, improper maintenance, damage to the appliance or improper repair and/or repair carried out by an unauthorized person. qualified.

## 4. ELECTRICAL INFORMATION

### 4.1 ELECTRICAL GROUNDING INSTRUCTIONS

In the event of a malfunction or breakdown, grounding provides a path of least resistance for electrical current. To reduce the risk of electric shock, this tool is equipped with an electric cord having an equipment-grounding conductor and a grounding plug.

- The plug must be connected to a corresponding socket that is correctly installed and earthed in accordance with current European standards.

- Do not modify the supplied plug; if it will not fit the outlet, have a qualified electrician install the proper outlet.

- Improper connection of the grounding cable may cause electric shock. The green insulated wire (with or without yellow stripes) is the ground conductor. If repair or replacement of the power cord or plug is necessary, do not connect the equipment grounding wire to an outlet.



**Consult a qualified electrician or service technician if you have any questions or do not understand the grounding instructions.**



**In all cases, make sure that the wall outlet you connect your machine to is properly grounded. If in doubt, call a qualified electrician.**



**This machine is designed for indoor use only.**

- Protect the motor against splashing water.  
- The power cord must not be used for purposes other than those for which it was designed.

Periodically check its status.

- If the machine disconnects due to overload, reactivate the switch only after 60 seconds.

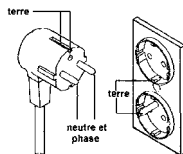
In a 10 minute period, do not activate the switch more than 5 times.

- Input voltage 230 V - 50 Hz, Fuse 20 A,

- Use an electrical cable with a minimum section of 2,5 mm<sup>2</sup>.

### 4.2 USO DE CABLES DE EXTENSIÓN

- Utilice únicamente alargos de tres cables cuyos enchufes correspondan al enchufe de la herramienta como se muestra en la figura siguiente.



- Immediately repair or replace worn or damaged cables.
- The extension must in no case exceed a length of 10 meters.
- Make sure your extension cord is in good condition when you use it and that it is connected correctly.
- Make sure it is well calibrated in relation to the power of your machine.

Using an undersized extension cord will cause loss of power and overheating.

- Protect your extension cords and keep them away from sharp objects, sources of excessive heat and wet or humid places.

- Use a separate electrical circuit for your tools. Before plugging in the tool, make sure the circuit voltage is the same as that shown on the nameplate. Running the tool at a lower or higher voltage will damage the motor.

## 5. UNPACKING AND ASSEMBLY OF THE MACHINE



**In no case should the machine be connected to the electrical network while these processes are being carried out: make sure that the vacuum cleaner is unplugged.**



### 5.1 UNPACKING AND SETTING UP THE MACHINE (Fig. 4)

- The machine is delivered in cardboard packaging: it can be easily loaded, unloaded and moved using a pallet jack or forklift.

- Choose the location taking into account the capacities of the machine and the movements that must be carried out before, during and after work. The surface must be solid, stable, dry, flat and horizontal.



**The packed machine weighs more than 40 kg: do not handle the box alone and it is essential that you get the help of one or more people.**



- Pay attention to the risk of tipping over.
- Check that all moving parts of the machine are secure before lifting and moving it.
- Check that the machine is properly secured before lifting and moving it.

- Upon receipt, carefully unpack the machine and make sure that it has not suffered any damage during

transport and that all parts are in the packing box. In case of loss or anomaly, contact your dealer immediately.

- Remove all plastic protections.
- Save all packing materials until you have satisfactorily inspected and used the tool.

The device comes partially assembled.

The following components must be installed before starting the device:

- Filtration casing (A)
- Machine connection tube (B)
- Suction/collector connection tube (C)
- Fan and motor (D)
- Engine support (E)
- Outlet adapter with rubber gasket (F)
- Transport wheels (G)
- Inlet adapter (F)
- Base plate (I)
- Stopper (J)
- Supports (K)
- Filter bag support (L)
- Filtration bag (M)
- Recovery Bag (N)

## 5.2 ASSEMBLY OF THE BASE PLATE (Fig. 5 and 6)

Tools needed: 1 screwdriver + 1 10 mm wrench (not included).



**Check the flatness of the floor. The device must be absolutely stable.**

- Place the edge plate (21).
- Place the rollers (22) under the table and secure with 4 sets of M6x10 Cross Head Screws / Washer / M6 Nut (23) each: insert the screws from the top of the table, then the washers and nuts from below.
- Tighten the screws and nuts (23) well and then turn the plate (21) over.

## 5.3 MOUNTING ON THE BASE PLATE (Fig. 7 to 10)

Tool required: 1 x 13 mm wrench (not included).



**Don't carry the motor alone - get help lifting, moving and positioning it!**

- Place the motor support (24) on the plate (25) (Fig. 7) and screw it directly onto the plate with the 4 M8x16 hexagonal screws and the washers (26) (Fig. 8).
- With the help of a third person, place the fan/motor assembly (27) on the plate (25): the motor must rest on the support (24) and the fan mounting brackets must be placed in the 2 holes (28) (Figs. 7 and 8).

- Adjust the position of the fan (27) and then secure it with 2 sets of M8x16 Hex Washers / Screws (29) which you will screw directly into the plate (25) (Fig. 9).
- Adjust the position of the motor (27) and then fix it on its support (24) with 4 sets of M8x25 hexagonal screws / washers / M8 nut (30) (Fig. 10).

## 5.4 ASSEMBLY OF THE OUTLET ADAPTER (Figs. 11 to 17)

Tools needed: 1 10 mm wrench + 1 13 mm wrench (not included).

- Place the gasket (31) on the fan outlet (32) (Fig. 11).
- Then fit the output connector (33) correctly positioning the gasket (31), then secure it with 6 sets of M6x20 hexagonal screws/washers/M6 nuts (34) (Fig. 12).
- Position the manifold supports (35) and fix them with 2 sets of M8x16 hexagonal screws each / washer (36) that you will screw directly onto the plate (37) (Fig. 13). Take care to correctly orient the supports (35) so that the manifold fixing lugs face the inside of the plate (Fig. 14).



**Don't install the filter housing alone – get help lifting, positioning and securing it!**

- With the help of a third person, place the filter casing (38) on top of the supports (35) directing the inlet (39) of the filter casing towards the motor/fan assembly (Fig. 15).
- Fix the filter housing (38) on the 2 external supports (35) with for every 2 sets of M8x16 hexagonal screws / washer (40) that will screw directly on the filter housing (Fig. 16).
- Position the filter bag support bracket (41) on the central support bracket (35) (Fig. 17).
- Screw everything directly to the filter housing (38) with 2 sets of M8x16 hexagonal screws/washers (40).

## 5.5 ASSEMBLY OF THE FLEXIBLE TUBE Ø 125 mm (Fig. 18 and 19)

Tool required: 1 10 mm spanner or 1 flat screwdriver (not supplied).

- Place one of the 2 clamps (42) at one end of the Ø 125 mm tube (43) (Fig. 18).
- Mount the tube (43) on the fan outlet connector (44), then tighten the collar (42).
- Place the second collar (42) at the other end of the Ø 125 mm tube (43) (Fig. 19).
- Fit the tube (43) on the manifold inlet (45) and then tighten the collar (42).

## 5.6 ASSEMBLY OF THE INLET CONNECTOR AND FLEXIBLE TUBE (Fig. 20 and 21)

Tools required: 1 screwdriver + 1 10 mm spanner or 1 flat screwdriver (not supplied).

- Mount the connector (46) on the fan inlet (47) and fix it with the screw (48) (Fig. 20).
- Place the blind plug (49) in one of the two entries of the connector (46).



**If one of the two inlets (46) of the vacuum cleaner is not connected to a machine, it is essential to place the blind plug (49) in it.**

- Place one of the 2 clamps (50) at one end of the Ø 100 mm tube (51) (Fig. 21).
- Assemble the tube (51) in one of the two inputs of the connector (52) and then tighten the collar (50).

## 5.7 ASSEMBLY OF THE CARRYING HANDLE (Fig. 22)

Tool needed: 1 Allen key.

- Place the displacement lever (53) to the right of the manifold (54), then fix it with the 2 socket head screws (55) that you will screw directly into the manifold (54).

## 5.8 INSTALLING THE BAGS (Fig. 23 to 26)

### 5.8.1 RECOVERY BAG (Fig. 23 and 24)

- Position the waste bag (58) correctly in the lower part of the filter housing (59).

Note: For ease of operation, hold the bag on the collector with tape in several places.

- Place the strapping strap (56) over the retaining cord, place the hook of the strap on the clamping claws and tighten by lowering the handle (60).
- Check that the tightness of the bag is sufficient; adjust belt tension if necessary.

### 5.8.2 FILTRATION BAG (Fig. 25 and 26)

- Hang the filter bag (61) on the hook of the support (62).
- Insert the retaining strap (56) into the hem of the filter bag (61).
- Position the bag (61) correctly on the upper part of the collector (59), under the retaining rim.
- Insert the strap hook into the clamping claws and tighten by lowering the handle (60).
- Check that the tightness of the bag is sufficient; adjust belt tension if necessary.

## 6. START UP



### 6.1 CONNECTION TO A MACHINE (Fig. 27)

Tool required: 1 10mm spanner or 1 flat screwdriver (not supplied).



**Dust in general can be harmful to health and can, in case of contact or inhalation, cause allergies or respiratory illnesses, both for the user and for people around them.**

Take all necessary precautions to protect your health, especially in an environment that contains lead paint and certain woods. Dust from certain woods (oak, ash, beech, for example) is considered carcinogenic.

- Wear a dust mask to avoid inhaling airborne dust.
  - Check that the machine is equipped with a 100 mm diameter extraction sleeve. Otherwise, use a suitable adapter.
  - Use a suitable hose to connect the vacuum cleaner to the machine.
  - Check that the connection tube is in good condition.
  - Check that the properties of the chip removal device correspond to the requirements of the machine.
  - Follow the instructions for use of the machine to which the vacuum cleaner is connected.
  - Place the second collar (63) at the other end of the Ø 100 mm tube (64).
  - Mount the tube (64) on the extraction sleeve (65) of the machine, then tighten the collar (63).
- Reminder: You must put a blind plug in the mouth of the connector not connected to a machine.

## 6.2 NETWORK CONNECTION



**Electrical shock hazard.**

- Only use the device in a dry environment.
- Periodically check the condition of the electrical cable and plug.
- Only use insulated cables with a sufficient cross section as extensions.
- Position the electrical cable in such a way that it does not interfere with your work and cannot be spoiled.
- Protect the electric cable from any factor that could damage it (heat, sharp edges, corrosive or aggressive liquids, etc.)
- Connect the appliance only to a power outlet that complies with current standards and the characteristics of the vacuum cleaner: mains voltage and frequency corresponding to those mentioned on the machine's nameplate, differential circuit breaker protection, properly installed sockets, grounded and checked.
- Do not pull the electrical cable to disconnect the plug from the socket.



### 6.3 FIRST STEPS (Fig. 28)



**Make all settings before turning on the device. Do not make any adjustments while the fan is running.**



**Always keep hands away from the fan.**

- Verify before any operation that the safety and protection devices are in good condition.
- Before starting up, make sure that there are no objects on the vacuum cleaner or on its base.
- Do not vacuum metal parts or dust: the projection of sparks or incandescent metal fragments can cause a fire.
- Use personal protective equipment: glasses, dust mask, hearing helmet, shoes with non-slip soles.
- During machining, never manipulate the flexible tubes, clamps, belts: stop the machine and disconnect it from the electrical network.
- Press the green switch button marked "I" (68) to start the vacuum cleaner.
- Stop the appliance by pressing the red button marked "O" (69).

### 7. MAINTENANCE



**Before any maintenance or cleaning operation, disconnect the plug electricity from the network. The machine must not be turned on under any circumstances.**

The maintenance and service work described below can be carried out by yourself.

Maintenance and service work other than those described in this chapter must be carried out by qualified personnel.

- Perform regular maintenance to avoid unwanted problems.

The use of parts not tested or not approved by the manufacturer may cause accidents or personal injury.

- Check the correct operation of all protection and safety devices after each maintenance operation.

#### 7.1 BAGS CHANGING



**Wear a suitable respirator to avoid inhaling airborne dust.**

See paragraph 5.8 "Installing the bags".

- Replace the chip collection bag as soon as it is full: replace it with a new bag.
- Replace the filter bag regularly.
- Periodically examine the state of the bags. Make sure there are no tears or holes, and that the bags are securely fastened with the tie-down strap.
- Replace worn or damaged bags.

#### 7.2 CHANGING THE SUCTION TUBE

Tool required: 1 10 mm spanner or 1 flat screwdriver (not supplied).



**Wear a suitable respirator to avoid inhaling airborne dust.**

See section 6.1 "Connection to a machine".

- Periodically check the condition of the suction pipe. Make sure there are no tears or holes, and that the clamps hold the hose securely.
- Replace the worn or damaged hose with a new one.

#### 7.3 DEVICE CLEANING

Carry out a thorough cleaning after each use to prevent the accumulation of sawdust, dust or other debris on the vital elements of the machine. Immediate cleaning will prevent the formation of lumps of residue that will be more difficult to remove later and, above all, it will prevent the appearance of traces of corrosion.

- The device must be clean to perform effective work.
- The appliance must be kept clean to avoid deterioration and premature wear.
- The motor ventilation slots must be kept clean to avoid overheating.
- Remove shavings, sawdust, dust and wood remains with a vacuum cleaner, brush or brush.
- Clean control elements, regulators, motor ventilation slots.
- Remove the remains of resin with a suitable cleaning spray.
- Do not use water, detergents, abrasive or corrosive products.

#### 7.4 MAINTENANCE

**Before each use:**

- Check that the electrical cable and the connection plug are in good condition. Have a qualified person replace them if necessary.
- Check that all moving parts and all safety and protection devices of the appliance are in good working order.
- Turn on the device and make sure there are no suspicious noises or abnormal vibrations, especially at the level of the fan. If this is the case, turn the device off, unplug it from the mains and only turn it back on once the problem has been resolved.

Regularly, depending on the frequency of use:

- Check all the screws and retighten them if necessary.
- Check the condition of the bags and flexible hoses: change them if necessary.
- Check the state of the ventilation group supports and change them if necessary.

## 7.5 STORAGE



**In no case should the machine be stored connected to the electrical network: disconnect the machine's power plug from the electrical network.**

- Disconnect the power plug of the vacuum cleaner from the mains.
- Store the vacuum cleaner in such a way that it cannot be started by an unauthorized person.
- Store the vacuum cleaner so that nobody can get hurt.
- Do not leave the vacuum cleaner outdoors, do not store it in a humid place: store it in a protected place and dry room.
- Take into account the temperature of the place where the vacuum cleaner is stored (see the chapter "Specifications").

## 8. WARRANTY

All VIRUTEX power tools are guaranteed for 12 months from the date of purchase, excluding any damage which is a result of incorrect use or of natural wear and tear on the machine. All repairs should be carried out by the official VIRUTEX technical assistance service.

## 9. RECYCLING ELECTRICAL EQUIPMENT

Never dispose of electrical equipment with domestic waste. Recycle equipment, accessories and packaging in ways that minimise any adverse effect on the environment. Comply with the current regulations in your country.

**Applicable in the European Union and in European countries with selective waste collection systems:**

If this symbol appears on the product or in the accompanying information, at the end of the product's useful life it must not be disposed of with other domestic waste.



In accordance with European Directive 2002/96/EC, users may contact the establishment where they purchased the product or the relevant local authority to find out where and how they can take the product for environmentally

friendly and safe recycling.

VIRUTEX reserves the right to modify its products with out prior notice.

## FRANÇAIS

### ASPIRATEUR AS800

#### Important



**Avant d'utiliser la machine, lisez attentivement ce MANUEL D'INSTRUCTIONS et la BROCHURE D'INSTRUCTIONS GÉNÉRALES DE SÉCURITÉ qui vous sont fournis avec cette machine. Assurez-vous de bien avoir tout compris avant de commencer à travailler sur la machine.**

**Gardez toujours ces deux manuels d'instructions à portée de la main pour pouvoir les consulter, en cas de besoin.**



**Avant de brancher l'aspirateur sur le secteur, vérifier que la tension d'alimentation est bien la même que celle indiquée sur l'aspirateur.**

#### Vue générale (Fig. 1 & 2)

1. Sac de filtration en feutre
2. Collecteur
3. Poignée de déplacement
4. Sangle à feuillard
5. Sac de récupération en plastique
6. Support du collecteur
7. Roulette de déplacement
8. Plateau
9. Collecteur d'entrée
10. Bouchon obturateur
11. Unité de ventilation
12. Raccord de sortie du ventilateur
13. Collier de serrage
14. Tuyau de connexion au collecteur
15. Support du sac de filtration
16. Boîtier électrique
17. Support du moteur
18. Moteur

#### Il comprend:

- 2 mètres de tuyau PVC flexible
- 2 colliers de serrage
- 1 clé Allen

#### Présentation:

La structure en tôle mécano-soudée assure une bonne

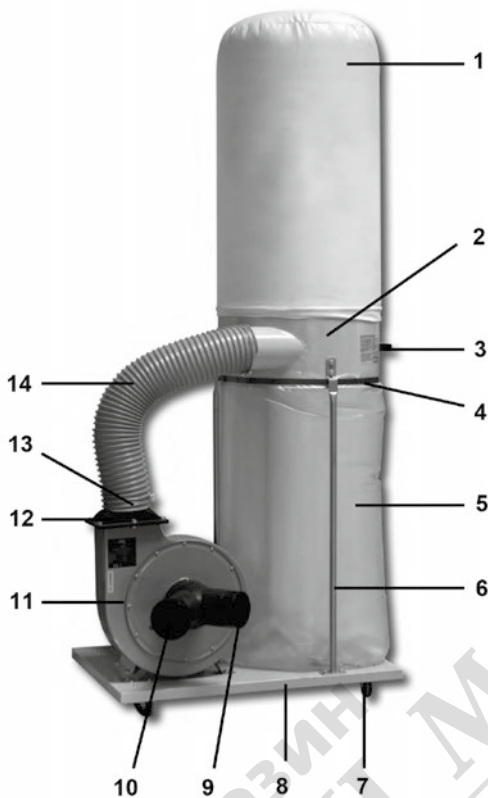


Fig. 1



Fig. 2

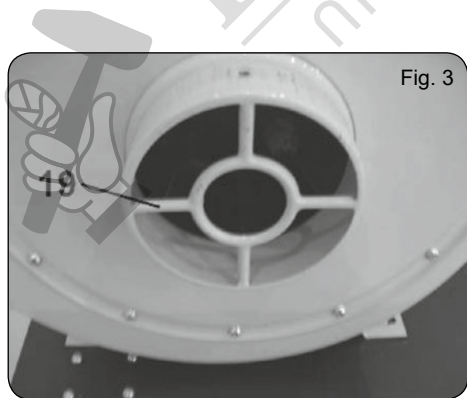


Fig. 3

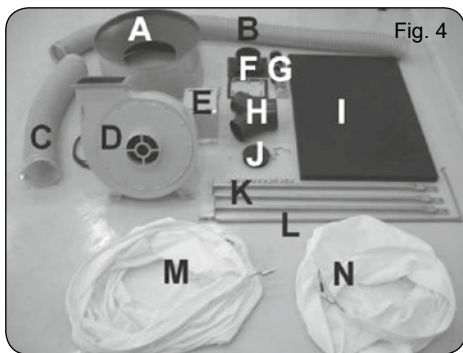
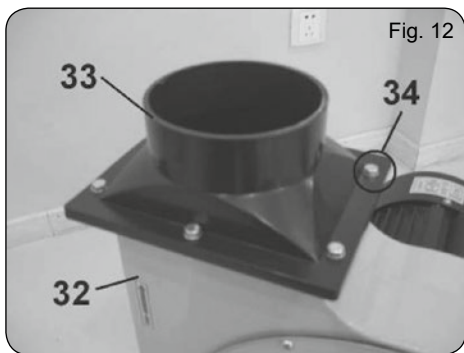
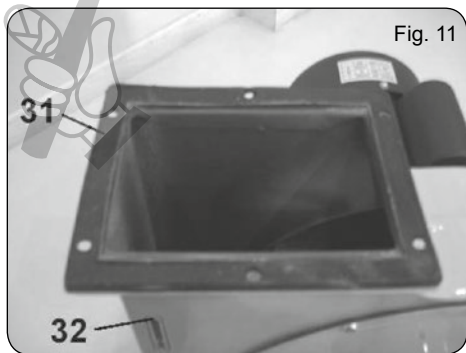
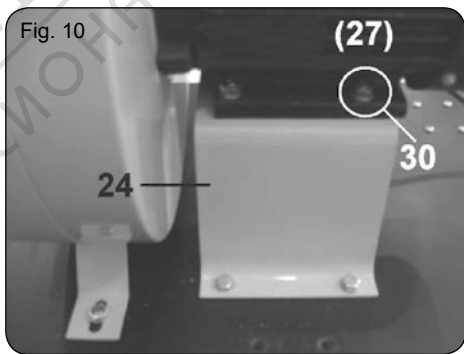
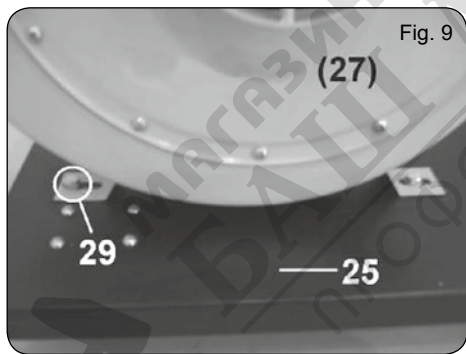
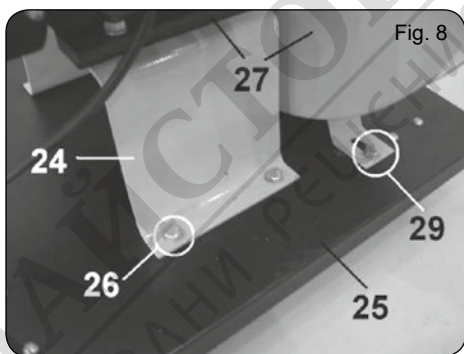
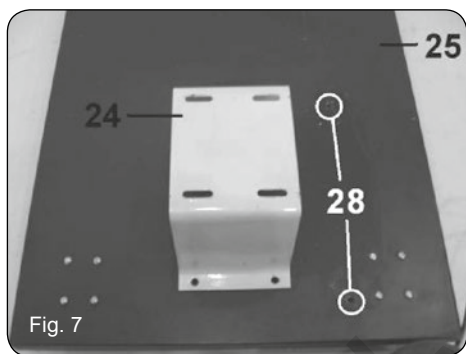
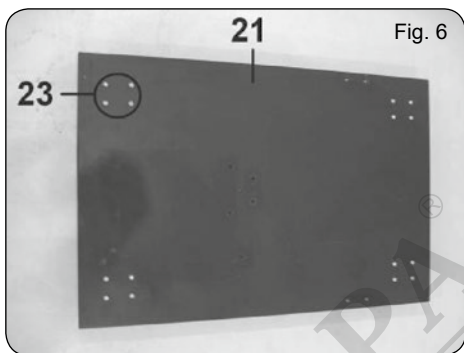
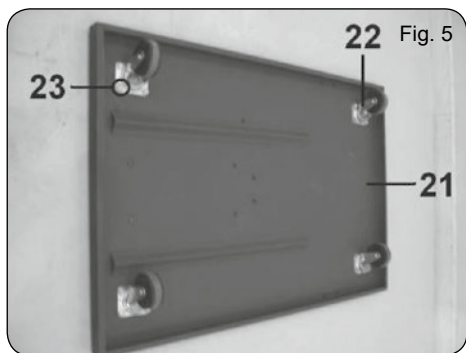
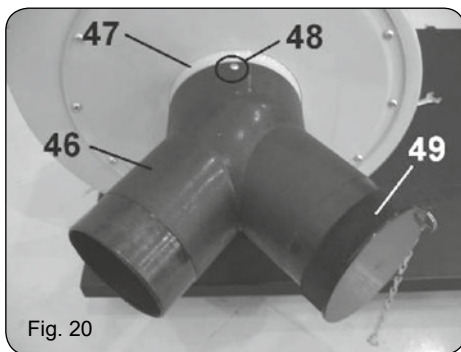
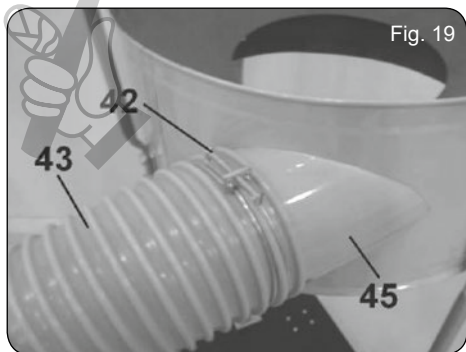
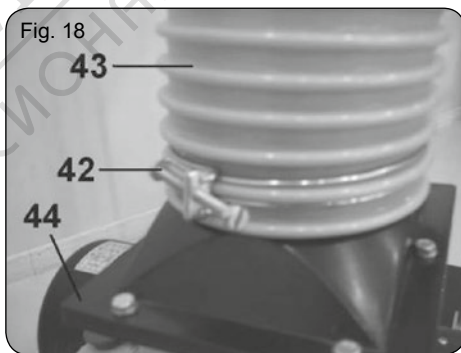
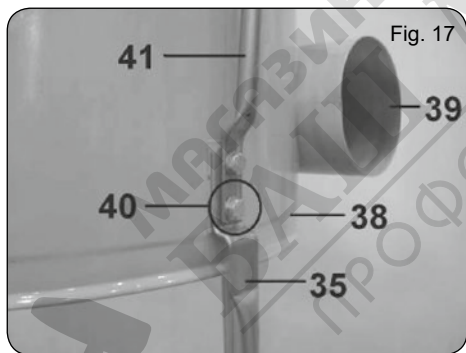
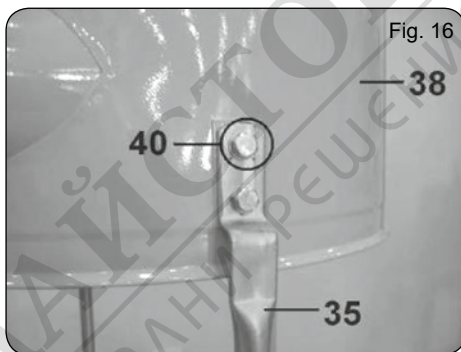
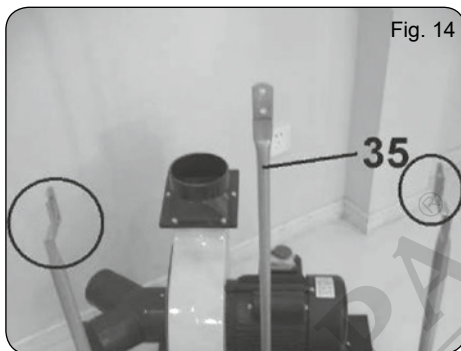
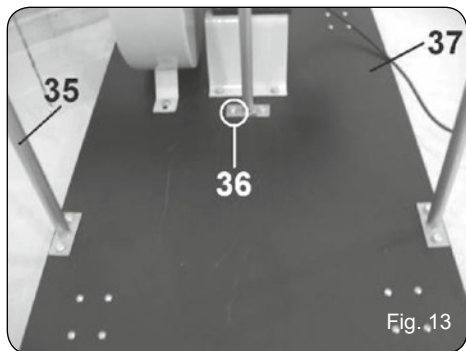
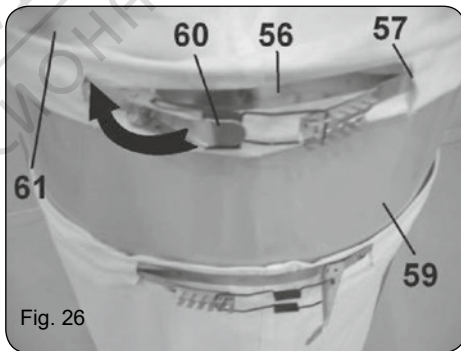
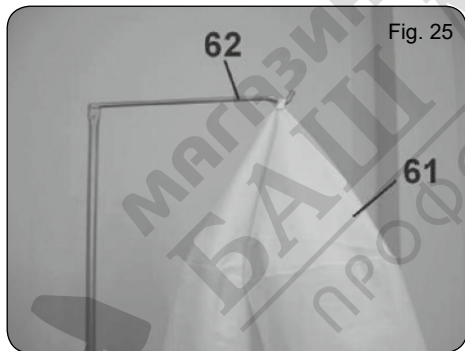
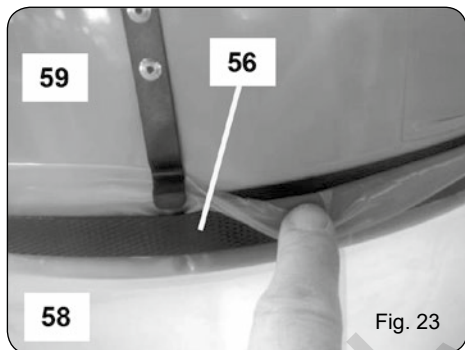
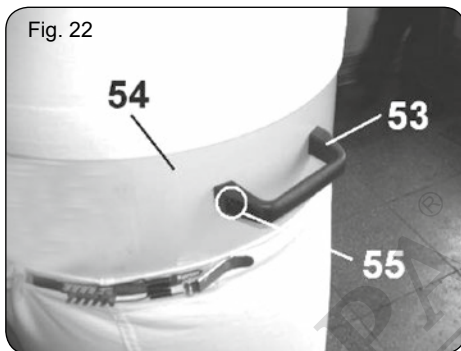
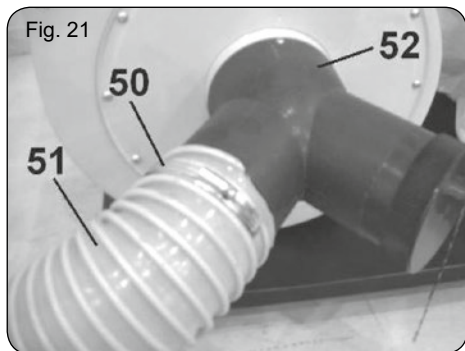


Fig. 4









Acceda a toda la información técnica.  
Access to all technical information.  
Accès à toute l'information technique.



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