



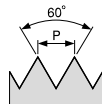
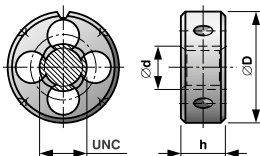
DIN EN 22 568

HOBBY NO/CS/WS
code 215 XXX

STANDARD HSS
code 245 XXX

STANDARD HSS
code 275 XXX

**Závitové kruhové
čelisti
Circular dies
Schneideisen
Плашки**



UNC

Unifikovaný hrubý závit ASME B1.1
Unified coarse thread ASME B1.1
Unifiziertes-Grobgewinde ASME B1.1
Унифицированная чёрная резьба ASME B1.1

Licovani: 2A / Tolerance: 2A /
Toleranz: 2A / Подгонка: 2A



1,5P

	z/1"	P	ØD	h	S		code*)
UNC 4	40	0,635	20	5	3		XXX 004
UNC 5	40	0,635	20	5	3		XXX 005
UNC 6	32	0,794	20	7	3		XXX 006
UNC 8	32	0,794	20	7	3		XXX 008
UNC 10	24	1,058	20	7	3		XXX 010
UNC 12	24	1,058	20	7	4		XXX 012
UNC 1/4	20	1,270	20	7	4		XXX 140
UNC 5/16	18	1,411	25	9	4		XXX 516
UNC 3/8	16	1,588	30	11	4		XXX 380
UNC 7/16	14	1,814	30	11	5		XXX 716
UNC 1/2	13	1,954	38	14	5		XXX 120
UNC 9/16	12	2,117	38	14	5		XXX 916
UNC 5/8	11	2,309	45	18	5		XXX 580
UNC 3/4	10	2,540	45	18	6		XXX 340
UNC 7/8	9	2,822	55	22	5		XXX 780
UNC 1	8	3,175	55	22	6		XXX 100
UNC 1 1/8	7	3,629	65	25	6		XXX 118
UNC 1 1/4	7	3,629	65	25	7		XXX 114
UNC 1 3/8	6	4,233	65	25	9		XXX 138
UNC 1 1/2	6	4,233	75	30	8		XXX 112
UNC 1 3/4	5	5,080	90	36	8		XXX 134
UNC 2	4,5	5,644	90	36	9		XXX 200

*) 215 XXX - NO / CS / WS

*) 245 XXX - HSS

*) 275 XXX - HSS s lamačem třísek / with spiral point / mit Schälanschnitt / с ломателем стружек

Material: NO; HSS
- die požadavku
Provedeni: závit lapovaný
do UNC 1"
Závit: pravý

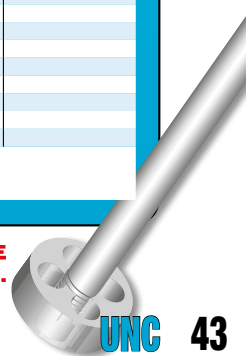
Material: CS-carbon steel;
HSS - on request
Execution: lapped thread to
UNC 1"
Thread: right-hand

Werkstoff: WS-Werkzeugstahl;
HSS - nach dem Anspruch
Ausführung: geläpftes Ge-
winde bis UNC 1"
Gewinde: rechts

Material: NO-инструмен-
тальная сталь; HSS
- по заказу
Изготовлено: резьба
шлифованная до UNC 1"
Резьба: правая



**BUČOVICE
TOOLS a.s.**



UNC 43