








**ПРЕПОРЪЧВАНИ  
СКОРОСТИ НА РЯЗАНЕ**

диаметър 	мека стомана 	неръждаема стомана 	чугун 	месинг 	алуминий 	дърво 
14 mm (9/16")	550	330	400	790	900	3000
16 mm (5/8")	530	275	365	330	825	3000
17 mm (11/16")	500	250	330	665	750	3000
19 mm (3/4")	460	230	300	600	690	3000
20 mm (25/32")	460	230	300	600	690	3000
21 mm (13/16")	425	210	280	560	630	3000
22 mm (7/8")	390	195	260	520	585	3000
24 mm (15/16")	370	185	245	495	555	3000
25 mm (1")	350	175	235	470	525	2700
27 mm (1 1/16")	325	160	215	435	480	2700
29 mm (1 1/8")	300	150	200	400	450	2700
30 mm (1 3/16")	285	145	190	380	425	2400
32 mm (1 1/4")	275	140	180	360	410	2400
33 mm (1 5/16")	260	135	175	345	390	2400
35 mm (1 3/8")	250	125	165	330	375	2400
37 mm (1 7/16")	240	120	160	315	360	2400
38 mm (1 1/2")	230	115	150	300	345	2400
40 mm (1 9/16")	220	110	145	290	330	2100
41 mm (1 5/8")	210	105	140	280	315	2100
43 mm (1 11/16")	205	100	135	270	305	2100
44 mm (1 3/4")	195	95	130	260	295	2100
46 mm (1 13/16")	190	95	125	290	285	2100
48 mm (1 7/8")	180	90	120	240	170	2100
51 mm (2")	170	85	115	230	255	2000
52 mm (2 1/16")	165	80	110	220	245	2000
54 mm (2 1/8")	160	80	105	210	240	2000
55 mm (2 3/16")	150	75	100	200	230	2000
57 mm (2 1/4")	150	75	100	200	230	2000
59 mm (2 5/16")	145	75	100	195	225	2000
60 mm (2 3/8")	140	70	95	190	220	2000
64 mm (2 1/2")	135	70	90	180	205	1800
65 mm (2 9/16")	130	65	85	175	200	1800
67 mm (2 5/8")	130	65	85	170	195	1800
68 mm (2 11/16")	130	65	85	165	190	1800
70 mm (2 5/16")	125	60	80	160	185	1800
73 mm (2 5/16")	120	60	80	160	180	1800
76 mm (3")	115	55	75	150	170	1500
79 mm (3 1/8")	110	55	70	145	165	1500
83 mm (3 1/4")	105	50	70	140	155	1500
86 mm (3 3/8")	100	50	65	130	150	1200
89 mm (3 1/2")	95	45	60	125	145	1200
92 mm (3 5/8")	95	45	60	120	140	1200
95 mm (3 3/4")	90	45	60	120	135	1200
98 mm (3 1/8")	90	45	60	115	130	1200
102 mm (4")	85	40	55	115	125	1000
105 mm (4 1/8")	85	40	55	110	120	1000
108 mm (4 1/4")	80	40	55	110	115	900
111 mm (4 3/8")	80	40	50	100	110	900
114 mm (4 1/2")	75	35	50	100	105	900
121 mm (4 3/4")	70	35	45	90	95	900
127 mm (5")	65	30	40	85	90	900
140 mm (5 1/2")	60	30	35	80	85	800
152 mm (6")	50	25	35	75	80	800

