



(Dwg. TPB962)

### 313A and 314A Air Sander and Polisher Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
1	THROTTLE HANDLE ASSEMBLY	313A-A160	8	GEAR ASSEMBLY	---
	Throttle Handle (1a)	---		for 313A	313A-A552
	Inlet Bushing (1b)	313A-565		for 314A	314A-A552
	Throttle Gasket (1c)	---		Pinion Gear (8a)	---
	Cap Screw (1d)	---		Pinion (8b)	---
	Lock Washer (1e)	---		Arbor Key (8c)	---
2	LEVER ASSEMBLY	313A-A273	9	ANGLE HOUSING ASSEMBLY	---
	Throttle Lever (2a)	---		for 313A	313A-A550
	Throttle Lever Pin (2b)	---		for 314A	314A-A550
3	THROTTLE ASSEMBLY	313A-A302		Angle Housing (9a)	---
	Throttle Valve Seal (3a)	---		Nameplate/Warning label (9b)	---
	Throttle Valve (3b)	---		for 313A	313A-301
	Throttle Valve Spring (3c)	---		for 314A	314A-301
	Speed Regulator (3d)	---	10	EXHAUST ASSEMBLY	313A-A123
	Regulator Seal (3e)	---		Exhaust Deflector (10a)	---
	Valve Cap Seal (3f)	---		Exhaust Gasket (10b)	---
	Throttle Valve Cap (3g)	---		Deflector Retaining Screw (10c)	---
4	REAR END PLATE ASSEMBLY	313A-A12	11	BEARING HOUSING ASSEMBLY	313A-A555
	Rear End Plate (4a)	---		Bearing Housing (11a)	---
	Rotor Bearing (4b)	---		Bearing Housing Gasket (11b)	---
	Bearing Rubber Cap (4c)	---		Cap Screw (11c)	---
	Rotor Bearing Retainer (4d)	---		Lock Washer (11d)	---
5	ROTOR ASSEMBLY	---	12	ARBOR ASSEMBLY	313A-A591
	For 313A	313A-A53		Arbor (12a)	---
	For 314A	314A-A53		Arbor Lower Bearing (12b)	---
	Rotor (5a)	---		Bearing Retaining Ring (12c)	---
	Vane (4) (5b)	313A-42-4		Bearing Cover (12d)	---
6	CYLINDER ASSEMBLY	313A-A3		Rotor Bearing (12e)	---
	Cylinder (6a)	---		Gear Retaining Ring (12f)	---
	Cylinder Alignment Pin (6b)	---		Gear Thrust Washer (12g)	---
7	FRONT END PLATE ASSEMBLY	313A-A11	13	PAD	313A-825-7
	Front End Plate (7a)	---	14	PAD NUT	313A-226
	Rotor Bearing (7b)	---	15	DEAD HANDLE	313A-48
	Pinion Bearing (7c)	---	16	WRENCH KIT	313A-69
				Arbor Wrench (16a)	---
				Disc Wrench (16b)	---