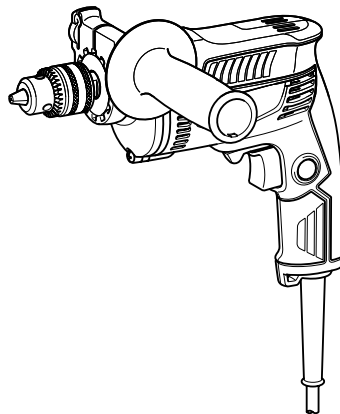




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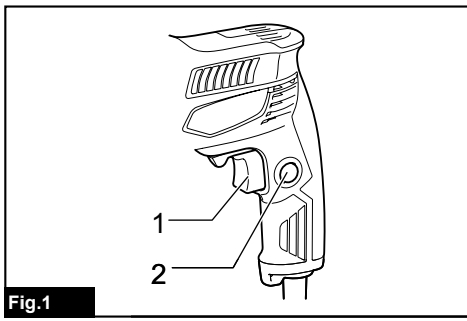


Fig.1

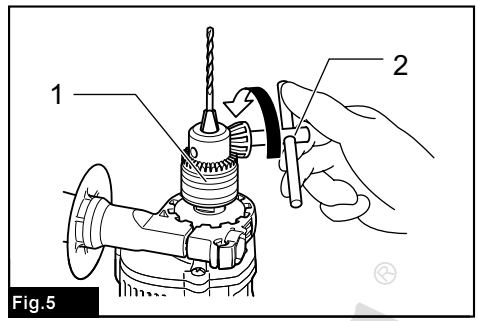


Fig.5

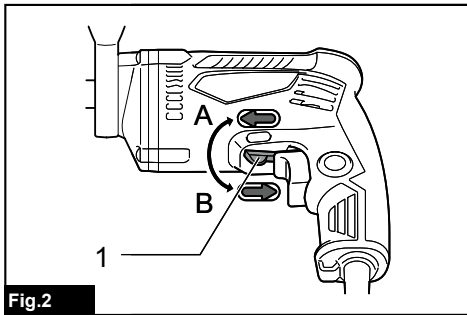


Fig.2

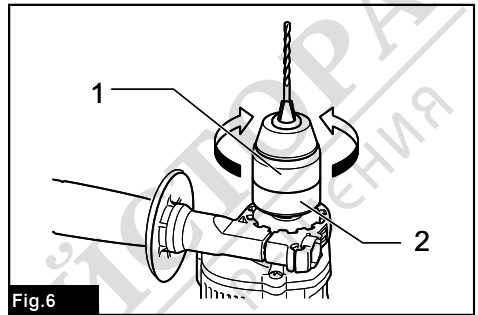


Fig.6

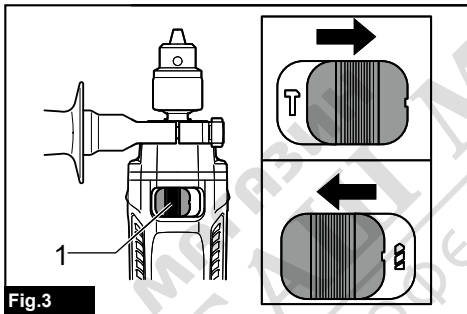


Fig.3

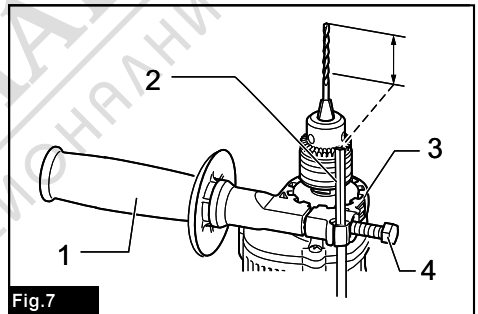


Fig.7

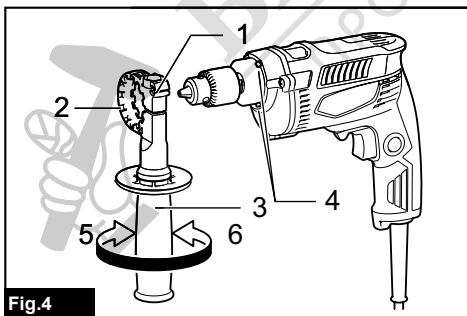


Fig.4

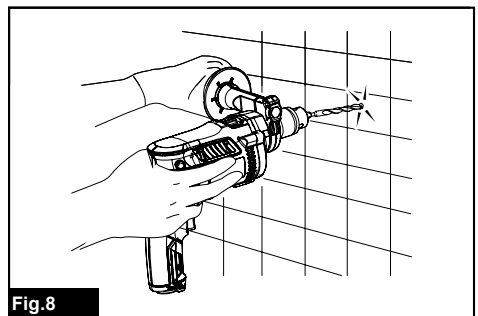


Fig.8

SPECIFICATIONS

Model:		M8103	M8104
Capacities	Concrete	13 mm	
	Steel	13 mm	
	Wood	18 mm	
No load speed		0 - 3,000 min ⁻¹	
Blows per minute		0 - 33,000 min ⁻¹	
Overall length		255 mm	258 mm
Net weight		1.8 kg	1.7 kg
Safety class		II/III	

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2014

Symbols

The followings show the symbols which may be used for the equipment. Be sure that you understand their meaning before use.



Read instruction manual.



DOUBLE INSULATION



Only for EU countries
 Due to the presence of hazardous components in the equipment, used electrical and electronic equipment may have a negative impact on the environment and human health.
 Do not dispose of electrical and electronic appliances with household waste!
 In accordance with the European Directive on waste electrical and electronic equipment and its adaptation to national law, used electrical and electronic equipment should be collected separately and delivered to a separate collection point for municipal waste, operating in accordance with the environmental protection regulations.
 This is indicated by the symbol of the crossed-out wheeled bin placed on the equipment.

Intended use

The tool is intended for impact drilling in brick, concrete and stone as well as for drilling without impact in wood, metal, ceramic and plastic.

Power supply

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated and can, therefore, also be used from sockets without earth wire.

SAFETY WARNINGS

General power tool safety warnings

⚠ WARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

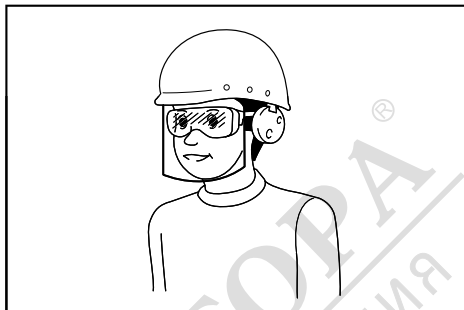
Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
7. **Use of power supply via an RCD with a rated residual current of 30 mA or less is always recommended.**
8. **Power tools can produce electromagnetic fields (EMF) that are not harmful to the user.** However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.
9. **Do not touch the power plug with wet hands.**
10. **If the cord is damaged, have it replaced by the manufacturer or his agent in order to avoid a safety hazard.**



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

Personal safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
 2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
 3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
 4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
 5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
 6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
 7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
 8. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.
1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
 2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
 3. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
 4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
 5. **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation.** If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
 6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
 7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

8. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
9. **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Follow instruction for lubricating and changing accessories.**

Hammer drill safety warnings

Safety instructions for all operations

1. **Wear ear protectors when impact drilling.** Exposure to noise can cause hearing loss.
2. **Use the auxiliary handle(s).** Loss of control can cause personal injury.
3. **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
4. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
5. **Hold the tool firmly with both hands.**
6. **Keep hands away from rotating parts.**
7. **Do not leave the tool running. Operate the tool only when hand-held.**
8. **Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
9. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**
10. **If the drill bit cannot be loosened even you open the jaws, use pliers to pull it out.** In such a case, pulling out the drill bit by hand may result in injury by its sharp edge.

Safety instructions when using long drill bits

1. **Never operate at higher speed than the maximum speed rating of the drill bit.** At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.
2. **Always start drilling at low speed and with the bit tip in contact with the workpiece.** At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.

3. **Apply pressure only in direct line with the bit and do not apply excessive pressure.** Bits can bend causing breakage or loss of control, resulting in personal injury.

SAVE THESE INSTRUCTIONS.

⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

FUNCTIONAL DESCRIPTION

⚠CAUTION: Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action

⚠WARNING: Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

► Fig.1: 1. Switch trigger 2. Lock button

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

For continuous operation, pull the switch trigger, push in the lock button and then release the switch trigger. To stop the tool from the locked position, pull the switch trigger fully, then release it.

⚠CAUTION: Switch can be locked in "ON" position for ease of operator comfort during extended use. Apply caution when locking tool in "ON" position and maintain firm grasp on tool.

Reversing switch action

⚠CAUTION: Always check the direction of rotation before operation.

⚠CAUTION: Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

► Fig.2: 1. Reversing switch lever

This tool has a reversing switch to change the direction of rotation. Move the reversing switch lever to the position ⇐ (A side) for clockwise rotation or to the position ⇒ (B side) for counterclockwise rotation.

Selecting the action mode

CAUTION: Always slide the action mode changing lever all the way to your desired mode position. If you operate the tool with the lever positioned halfway between the mode symbols, the tool may be damaged.

► **Fig.3:** 1. Action mode changing lever

This tool has an action mode changing lever. For rotation with hammering, slide the action mode changing lever to the right (⌚ symbol). For rotation only, slide the action mode changing lever to the left (⌚ symbol).

ASSEMBLY

Installing side grip (auxiliary handle)

CAUTION: Always be sure that the tool is switched off and unplugged before installing or removing the side grip.

► **Fig.4:** 1. Grip base 2. Teeth 3. Side grip (auxiliary handle) 4. Protrusion 5. Loosen 6. Tighten

Always use the side grip to ensure operating safety. Install the side grip so that the teeth on the grip fit in between the protrusions on the tool barrel. Then tighten the grip by turning clockwise at the desired position. It may be swung 360° so as to be secured at any position.

Installing or removing drill bit

CAUTION: Always be sure that the tool is switched off and unplugged before installing or removing the drill bit.

For model M8103

► **Fig.5:** 1. Drill chuck 2. Chuck key

To install the drill bit, place it in the drill chuck as far as it will go. Tighten the chuck by hand. Place the chuck key in each of the three holes and tighten clockwise. Be sure to tighten all three chuck holes evenly.

To remove the drill bit, turn the drill chuck key counterclockwise in just one hole, then loosen the chuck by hand.

After using the chuck key, be sure to return it to the original position.

For model M8104

► **Fig.6:** 1. Sleeve 2. Ring

Hold the ring and turn the sleeve counterclockwise to open the chuck jaws. Place the drill bit in the drill chuck as far as it will go. Hold the ring firmly and turn the sleeve clockwise to tighten the chuck.

To remove the drill bit, hold the ring and turn the sleeve counterclockwise.

Depth gauge

Optional accessory

► **Fig.7:** 1. Side grip 2. Depth gauge 3. Grip base 4. Hex bolt

The depth gauge is convenient for drilling holes of uniform depth. Install the depth gauge by the following sequence.

1. Turn the side grip counterclockwise to loosen the hex bolt.
2. Insert the depth gauge and adjust the depth of hole.
3. Turn the side grip clockwise so that the depth gauge and the grip base are fixed on the tool completely.

NOTE: The depth gauge cannot be used at the position where the depth gauge strikes against the tool body.

OPERATION

CAUTION: Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations.

► **Fig.8**

Hammer drilling operation

CAUTION: There is tremendous and sudden twisting force exerted on the tool/drill bit at the time of hole break-through, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete. **Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations.** Failure to do so may result in the loss of control of the tool and potentially severe injury.

When drilling in concrete, granite, tile, etc., slide the action mode changing lever to the position of ⌚ symbol to use "rotation with hammering" action. Be sure to use a tungsten-carbide tipped drill bit. Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the drill bit partially from the hole. By repeating this several times, the hole will be cleaned out. After drilling the hole, use the blow-out bulb to clean the dust out of the hole.


Drilling operation

⚠CAUTION: Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your drill bit, decrease the tool performance and shorten the service life of the tool.

⚠CAUTION: Hold the tool firmly and exert care when the drill bit begins to break through the workpiece. There is a tremendous force exerted on the tool/drill bit at the time of hole break through.

⚠CAUTION: A stuck drill bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.

⚠CAUTION: Always secure workpieces in a vise or similar hold-down device.

When drilling in wood, metal or plastic materials, slide the action mode changing lever to the position of  symbol to use "rotation only" action.

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the drill bit into the workpiece.

Drilling in metal

To prevent the drill bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the drill bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

MAINTENANCE

⚠CAUTION: Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

NOTICE: Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.